

**ABSTRACT OF THE DISCLOSURE**

An object of the present invention is to provide a sliding member which can slide for a longer period of time even in a dry state. In the present invention, the sliding member is provided with a sliding layer 3 containing 1 to 20 vol% of bismuth powder and/or bismuth alloy powder, 20 to 60 vol% of metal powder, and 1 to 20 vol% of a solid lubricant, the sum thereof being not more than 70 vol%, and the balance being a thermosetting resin. Therefore, a large quantity of metal powder and bismuth powder and/or bismuth alloy powder are mixed with the thermosetting resin in the sliding layer 3, so that the thermal conductivity in the sliding layer 3 is improved, and hence heat does not accumulate in a sliding layer portion, by which seizure can be prevented.